

## Surface Preparation



Surfaces to which the material will be applied must be thoroughly cleaned from dust, grease or any contamination that could affect the adhesion of the material.



Complete a second cleaning using mild soap and water to ensure the window is completely clean.

Finally, rinse with water only and thoroughly dry the surface.

## Use a Dry Application Method



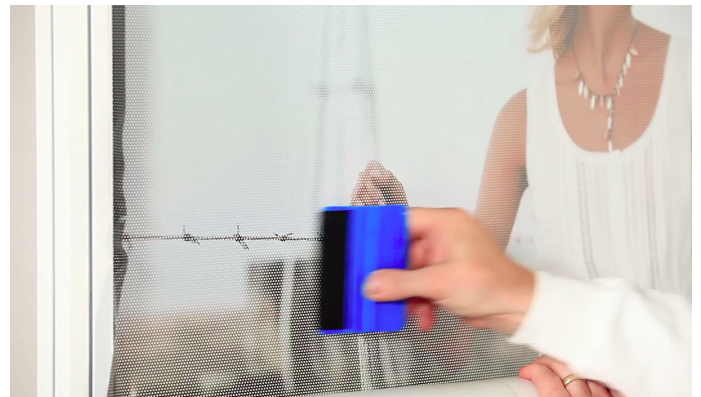
Apply dry using a plastic applicator with a low friction sleeve. Avoid touching the adhesive, especially at the edges and corners. Cut away the top 25-50mm of the liner.



Begin application of material on the window.



Start at the top - if your graphics are unlaminated, you can use a core to maintain tension.



Otherwise, just squeegee down evenly, handling the graphic with care, and ensuring that no bubbles are trapped beneath the graphics.



Cut the graphics back from the edge of the window by 1-3mm to ensure reliable edge adhesion.

## Completion



Complete a final squeegee taking particular care with the edges.



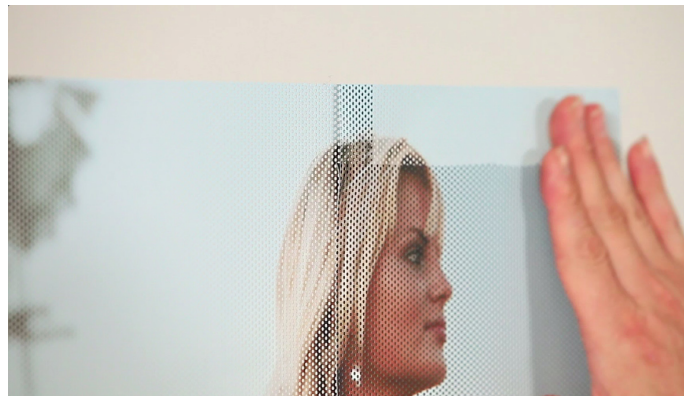
The graphic should not be washed within 24 hours of application to allow the adhesive to reach a sufficient strength.



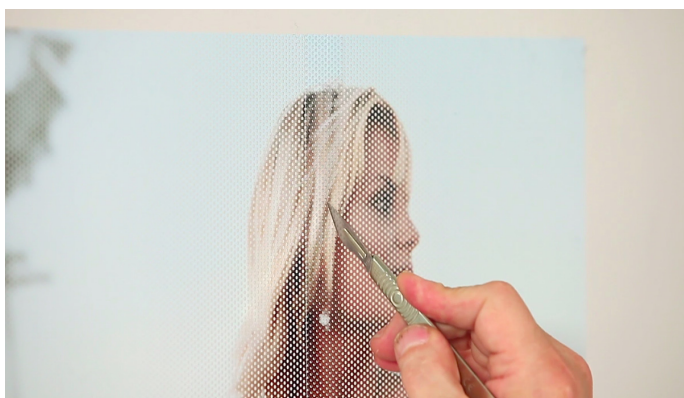
## Joins



Use a butt join, not an overlap join. Apply the first panel.



Take the second panel, cut away the top 25-50mm of the liner. Align the design of the first and second panels, applying second panel with overlap.



Cut down the centre of the overlap, through both layers of material taking care not to scratch the glass.



Remove the trimmed excess film to form a clean butt join.

## In summary

- clean your surface thoroughly
- use a dry application method
- remove the liner with care
- avoid touching the adhesive
- don't wash the graphics for 24 hours
- butt join, don't overlap join