

Chapter 8 Markings

Application Instructions

The aim of this guide is to provide you with some general but helpful advice when fitting Chapter 8 markings to your vehicles. The instructions do not relate to any specific type of vehicle because each design may require a slight change in technique.

1. Ideally the temperature of the vehicle panels and Chevron kit should be at 20°C prior to fitting.
2. Clean the vehicle using detergent and water, preferably the day before application.
3. Once the vehicle is dry prepare the surface with a recommended surface prep cleaner or similar product.



4. Before applying any markings to the vehicle check all the pieces are present



5. Begin by dry fitting the pieces to the vehicle using magnets and masking tape to hold the markings in position.



6. Ensure that all panels fit correctly and that all of the chevrons line up appropriately prior to application.



7. Begin the application process with the most critical fit piece first



8. Apply pieces by hinging the panel in the centre and then remove the backing paper from one half of the panel.

9. Remember to ensure good squeegee technique as there is no 3M Controltac or air release (Comply) features on the adhesive for these materials.

10. Fit other panels as normal.

11. Use an Air Release Tool to remove any visibly trapped air on non-prismatic sheeting areas.

12. Ensure that all edges are firmly applied with pressure to ensure maximum adhesion.

13. Upon completion the vehicle should, ideally, be kept indoors overnight prior to exposure to the elements. This will help the adhesive achieve maximum bond.

Recommended Products for a Successful Application

- Masking tape
- Magnets (if available)
- Heat gun where necessary (for removing adhesive badges)
- Felt or padded squeegee
- Air release tool

NB: Due to name badges being applied to vehicles after manufacture we strongly recommend these are removed and refitted after the Chevron kit has been applied. This is because the position of the make and model badges can move significantly. If you need any help with your template then please get in touch for some advice.

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